

MB LARGE THROUGH HOLE POWER CHUCK FIXTURE

大孔徑內藏式油壓夾盤

內藏式中空油壓夾盤適用於工作台面
 鉗、銑加工而設計。

- 1.氣缸防銹處理：**在潮溼及工作環境較差的情況，氣缸內部經防銹處理，不會生銹或卡死。
- 2.防塵裝置：**在工作台上的鉗銑工作、切屑及冷卻液不易進入夾盤內部，確保夾盤的使用壽命及精度。
- 3.內藏式油缸特性：**把油缸直接裝置於夾頭內部，更能確保連結的穩定性、提升夾持力，適用於重切削及夾持精度的保持，倍增機械效益。

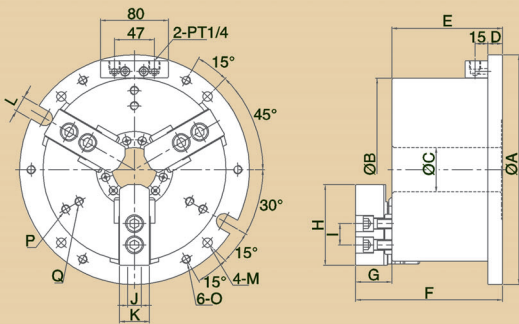
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With built-in type cylinder, it is ideal for machining application on working table.

- 1.Rust-proof for Pneumatic Cylinder:**
 Inside wall of cylinder being rustproof treated; cylinder can work under wet or high moisture circumstances without rusty or seized trouble.
- 2.Dusts-proof and Waterproof:**
 Dust-proof and Waterproof structure prevents work-chips and coolant water from entering into inside of chuck cylinder to maintain its accuracy and lead to longer service life.
- 3.Benefit of Built-in Cylinder:**
 The cylinder is connected to chuck itself directly for obtaining better stability, less space, and higher machining efficiency.

尺寸圖 > Dimensions



規格表 > Specifications

單位/UNIT:mm

型式/規格 MODEL /SPEC.	A	B	C	D	E	F	G	H	I	J	
MB-06	228	173	45	16	118	158	40	73	20	12	
MB-08	270	215	52	17	130	172.5	42	95	25	14	
MB-10	315	256	75	19	146	190.5	46	110	30	16	
型式/規格 MODEL /SPEC.	K	L	M	O	P	Q	活塞面積 Piston Area (cm ²)				
MB-06	31	18	4-ø11(PCDø202)	M10x1.5P	3-M8x1.25P(PCDø134)	--	97				
MB-08	35	18	4-ø11(PCDø243)	M10x1.5P	3-M10x1.5P(PCDø150)	3-M10x1.5P(PCDø186)	156				
MB-10	40	18	4-ø13(PCDø285)	M12x1.75P	3-M12x1.75P(PCDø182)	3-M12x1.75P(PCDø232)	226				
型式/規格 MODEL /SPEC.	柱塞行程 Plunger Stroke (mm)		爪行程(直徑) Jaw Stroke (Diameter)(mm)		最大靜夾持力 Max.Gripping Force kgf (kN)		最大設定油壓壓力 Max. Hydr. Pressure kgf/cm ² (MPa)		夾持範圍 Gripping Range		淨重 Weight (kg)
MB-06	12		5.5		5040 (49.4)		20 (2.0)		ø20~ø173		21.7
MB-08	16		7.4		8100 (79.4)		20 (2.0)		ø25~ø215		35.5
MB-10	19		8.8		12330 (120.9)		21 (2.1)		ø37~ø256		54